

Pointers

Roll pointers are available to prepare rods or tubing for wire drawing. As an alternative to swaging, roll pointers include a pair of rolls instead of dies, which are driven manually or by a motor.

Each pointer has a pair of rolls, grooved to your specifications. The grooves will continue to get smaller which allows the material passing through to get to a desired finish size.

Machinery Configurations

Manual Roll Pointers— For fine wire or tubes

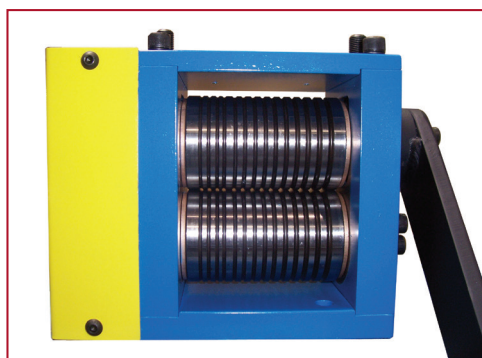
Motorized Roll Pointers— For larger wire or tubes



Starting:
0.250"



Finished:
0.150"



'A' Series Manual Pointer



'C' Series Motorized
2 Roll Pointer



'D' Series Motorized
4 Roll Pointer

Pointer Sizing

Custom rolls are available for tubing and specialty shaped wire. *Measurements are in inches.*

Machine Size	A-3	B-3	B-4	C-3	C-4	E-1	E-2	D-1	D-2
Capacity-Solid	0.1875	0.250	0.375	0.375	0.500	0.625	0.750	1.000	1.250
Capacity-Tubing*									
Min. Finish Size	0.017	0.031	0.101	0.046	0.143	0.120	0.325	0.312	0.735
Max. Alloy Range Sizes									
Low Carbon Steel	—	0.312	0.312	0.500	0.500	0.750	0.750	—	—
High Carbon Steel/Alloys	—	0.250	0.250	0.375	0.375	0.625	0.625	—	—
Aluminum, Copper or Soft Metals	—	0.375	0.375	0.500	0.500	0.750	0.750	—	—
Motor H.P.	—	3	3	5	5	7 1/2	7 1/2	15	15

Outside Diameter*